



INTERNATIONAL IBERIAN
NANOTECHNOLOGY
LABORATORY

Microalgae encapsulation for food applications

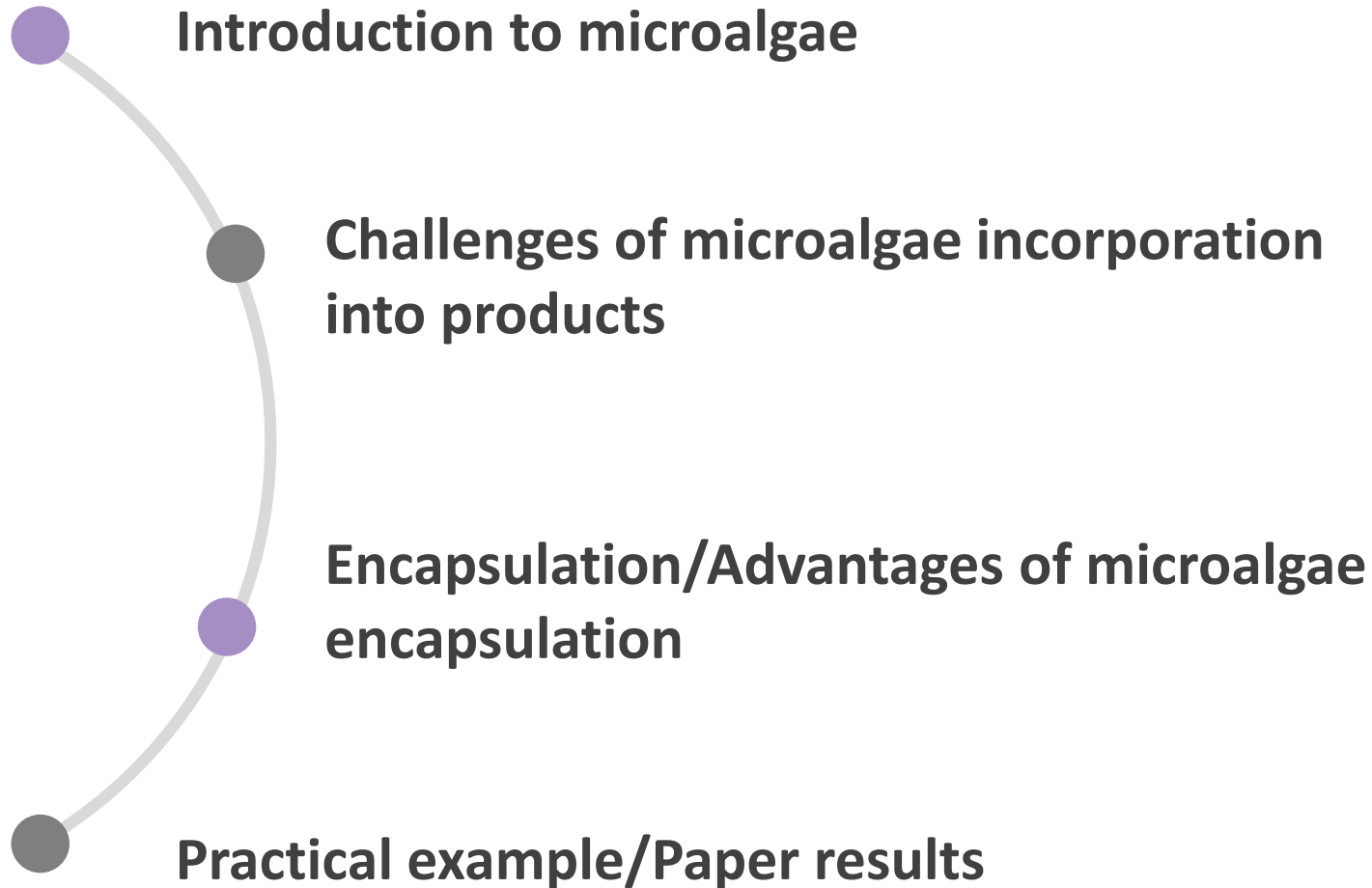
EnhanceMicroAlgae - High added-value industrial opportunities for microalgae in the Atlantic Area

Marta Vinha Vieira

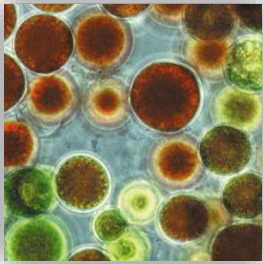
Research Fellow- Food Processing Research Group

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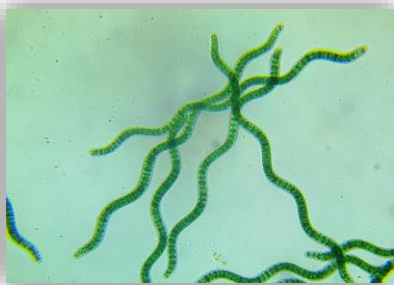
- Microalgae are a **heterogeneous** group of **photosynthetic microorganisms**, whose evolutionary and phylogenetic diversity have provided a **vast assortment in their biochemical composition**.



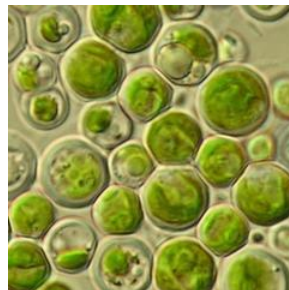
Haematococcus pluvialis



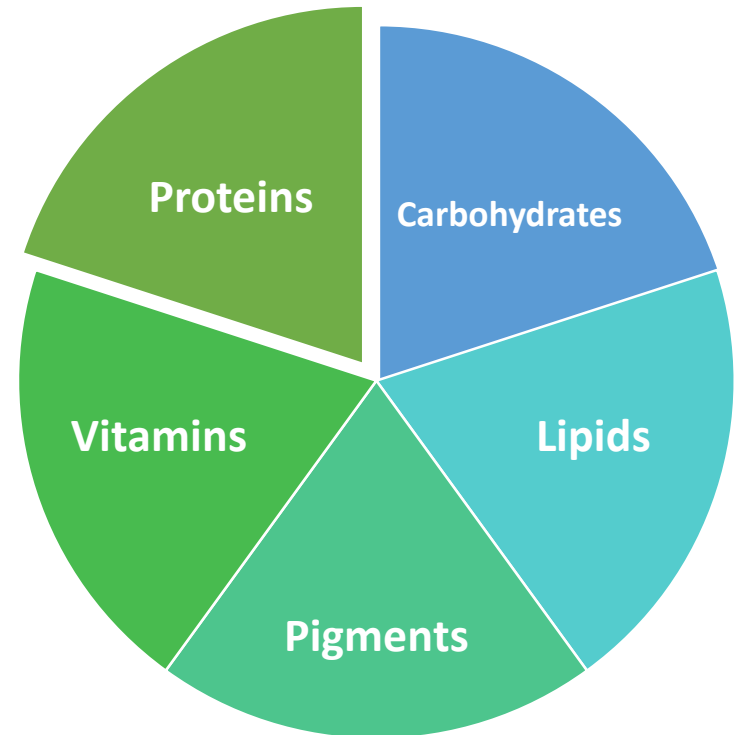
Dunaliella salina

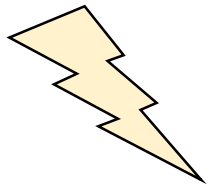


Arthrospira platensis

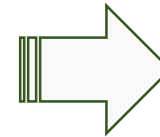
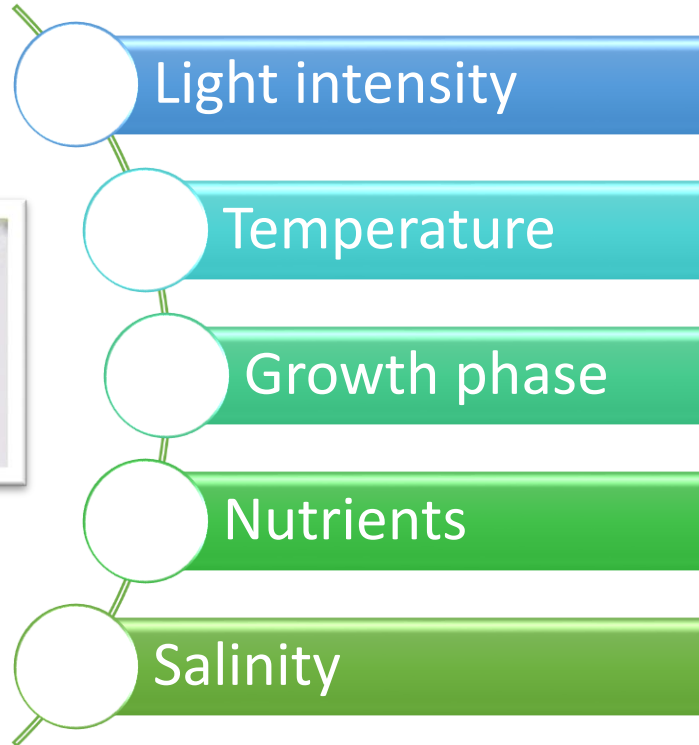
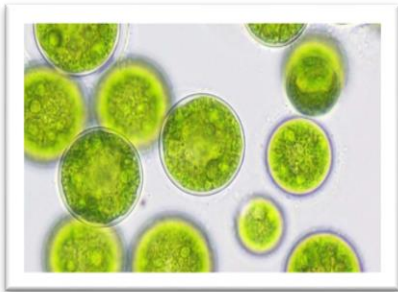


Chlorella vulgaris





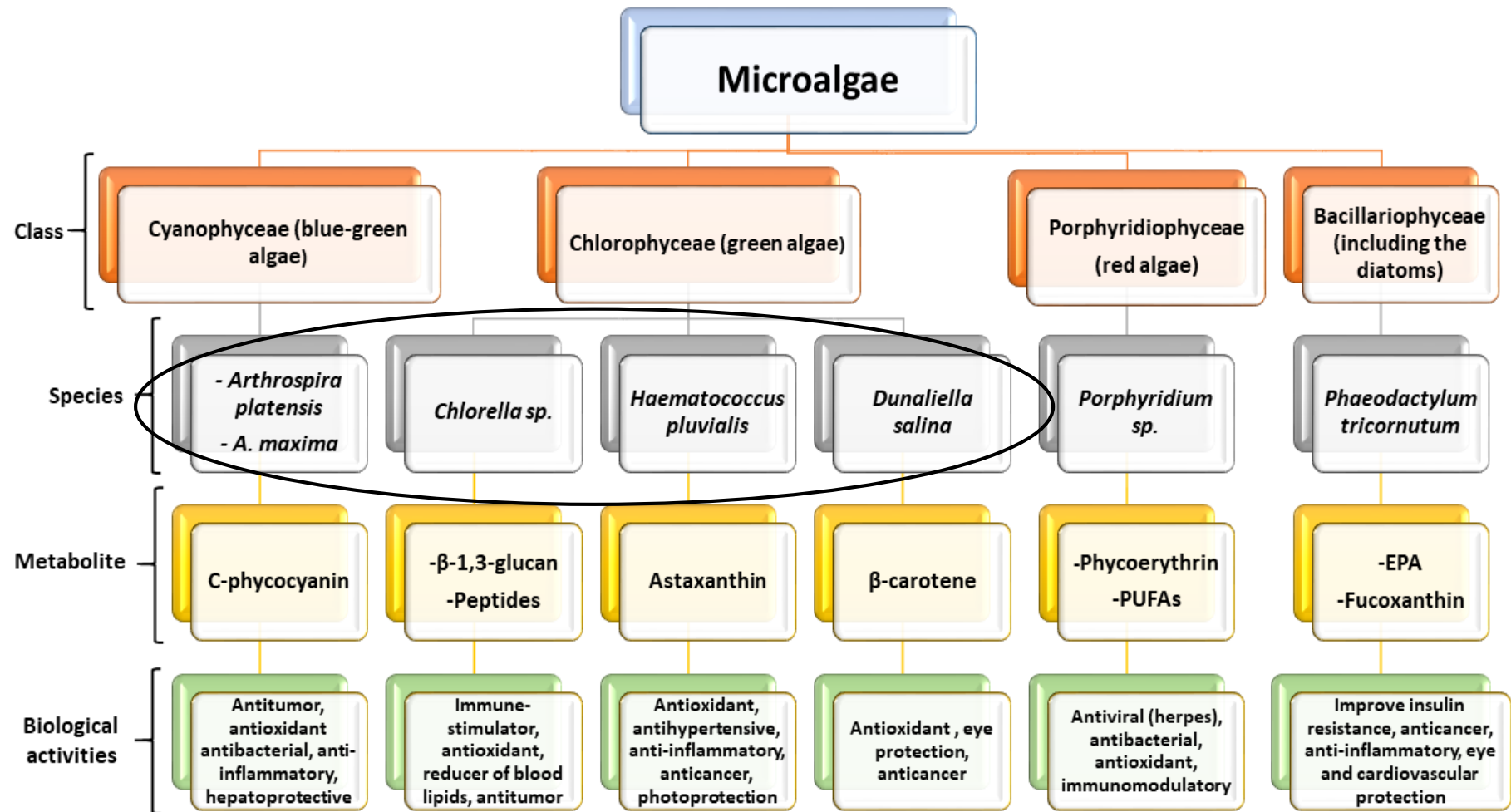
Stress factors

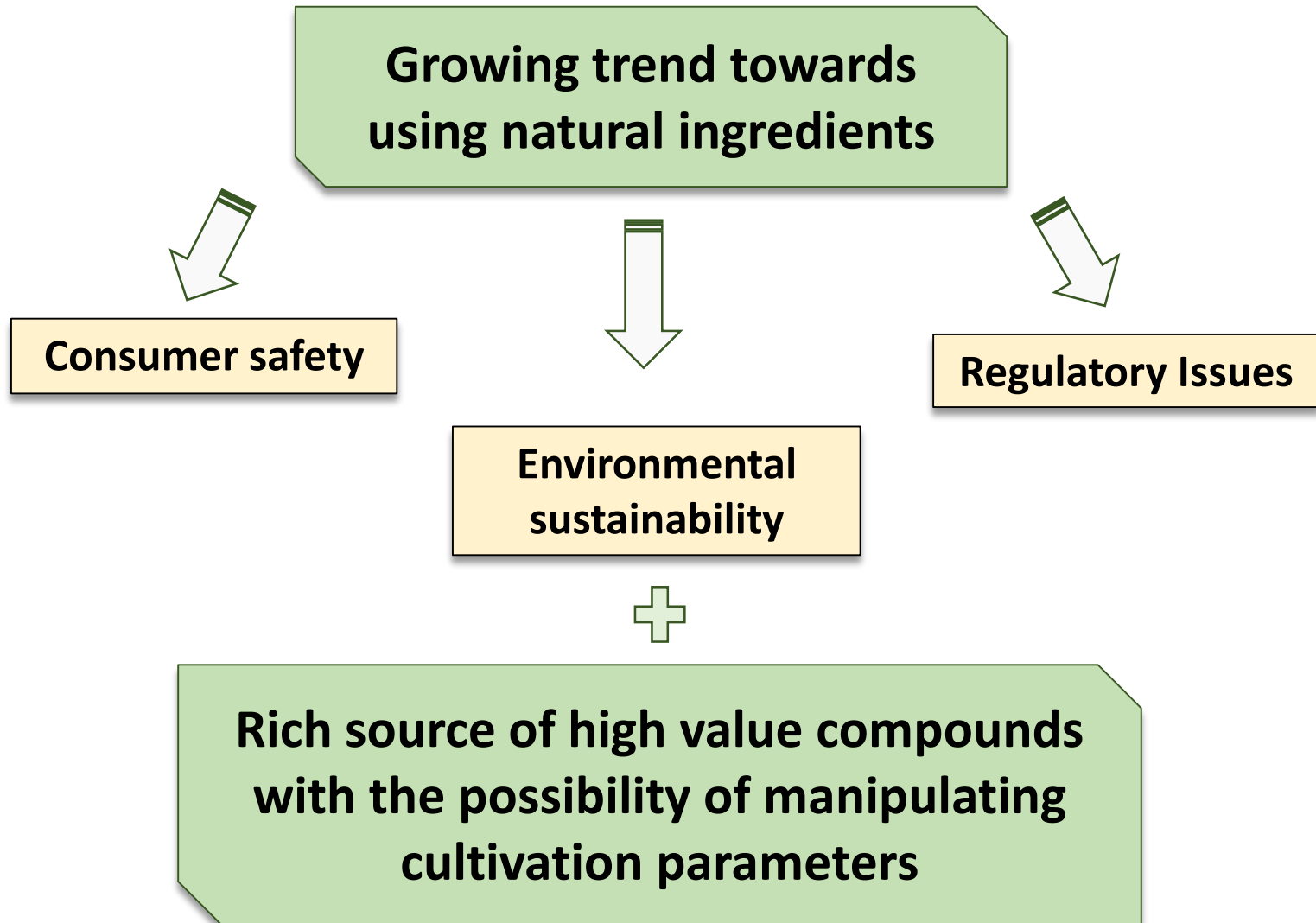


Highly valuable substances with industrial applications and health benefits.

Main microalgae species and metabolites

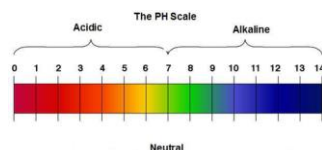
Introduction





➤ Target

- **Commodities**
- **Whole cell**
- **Purified compound**

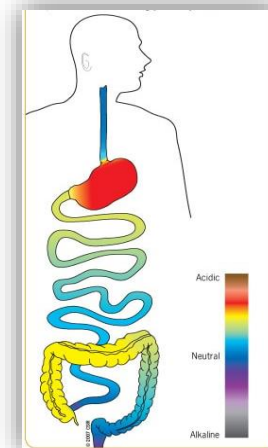


Oxidative degradation



Unpleasant taste/off-odours

Sensorial characteristics and consumer acceptability



Bioavailability and poor water solubility

Absorption by GIT conditions/ product development

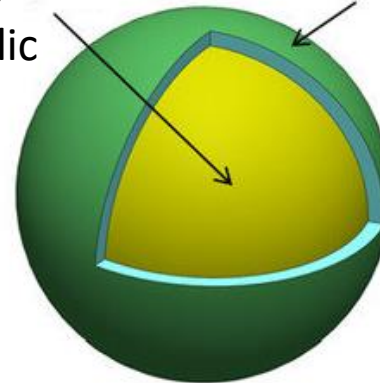
- It may be defined as a **process** in which a **substance (active agent)** is **entrapped or coated** by a carrier material, in order to form a **particulate system**.
- Substances can be in the solid, liquid, or gaseous state.

Core/active agent

- Lipophilic
- Hydrophilic

Coating/wall material

- Food-grade status
- Bio-based
- Synthetic



Nanoparticles: 1 nm to 100 nm

Microparticles: 100 nm to 1000 μ m

Protection from adverse environmental and processing conditions

- Maintain the biological, functional, and physicochemical properties of the active agent
- Increase in stability and extended shelf-life

Solubility improvement of a compound into a dissimilar medium

- Allow compatibility and uniformity with the food matrix

Controlling and targeting release

- Response to external conditions

Enhancing the bioavailability and bioactivity

- Sustaining sufficient time of gastric residence without degradation
- Appropriate gut permeability

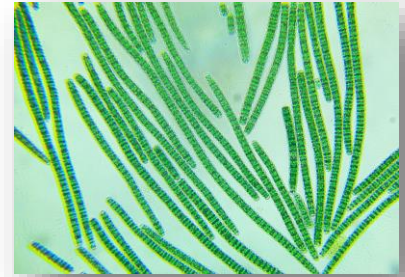
Masking unpleasant flavors

Practical example

Vieira, M. V.; Oliveira, S.M.; Amado, I.R.; Fasolin, L.H.; Vicente, A.A.; Pastrana, L.M.; Fuciños, P. 3D printed functional cookies fortified with *Arthrospira platensis*: Evaluation of its antioxidant potential and physical-chemical characterization. *Food Hydrocoll.* 2020, 107.

Aim:

Fortify 3D-printed cookies with the microalga *Arthrospira platensis*, aiming to develop a new functional food with antioxidant properties.



Physicochemical evaluation:

Assessed 24 h after baking and with 30 days of storage at room temperature, protected from light.

- Colour
- Antioxidant activity
- Texture
- Water activity

3D printed functional cookies fortified with *A. platensis*

Antioxidants extraction optimization

Table 1 Design of Experiments for *A. platensis* antioxidant recovery. Real values in parentheses.

Run	Ethanol/Total solvent (%)	Microalga mass/Volume of solvent (%)
1	1 (100 %)	1 (12 %)
2	1 (100 %)	-1 (2 %)
3	-1 (0 %)	1 (12 %)
4	-1 (0 %)	-1 (2 %)
5	0 (50 %)	0 (7 %)
6	0 (50 %)	0 (7 %)

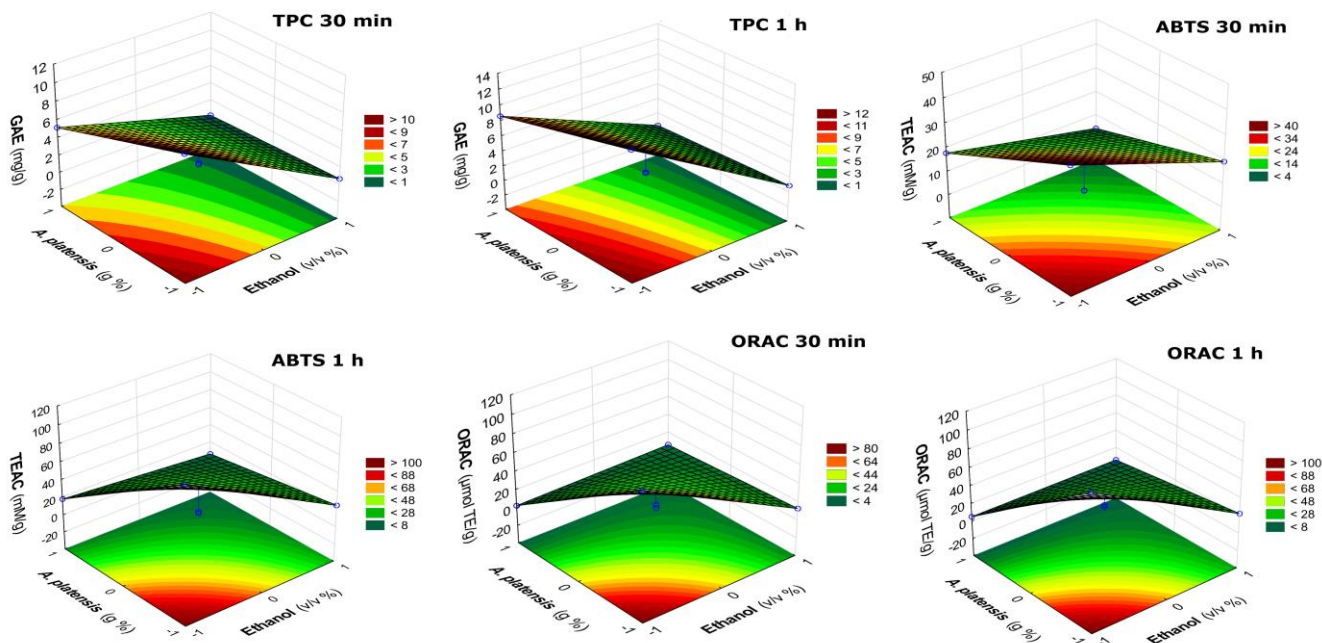


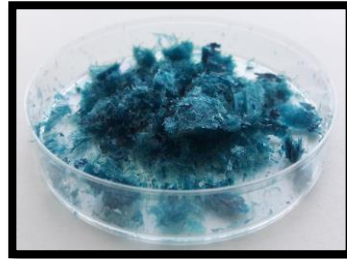
Fig. 1 Response surfaces of the biomass and ethanol concentrations combined effect in *A. platensis*' antioxidant activity and TPC. ORAC (Oxygen Radical Absorbance Capacity); ABTS (2,2'-azino-bis(3-ethylbenzothiazoline-6-sulphonic acid radical scavenging activity). GAE= Gallic Acid Equivalent; TE= Trolox Equivalent; TEAC= Trolox Equivalent Antioxidant Capacity.

3D printed functional cookies fortified with *A. platensis*

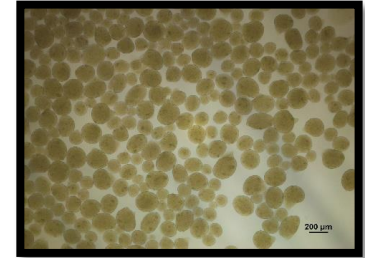
Dough preparation and 3D printing



2% of *A. platensis* biomass



Direct incorporation of the
freeze-dried highest
antioxidant extract



Antioxidant extract
encapsulated into alginate
microbeads

Raw



Control



Biomass

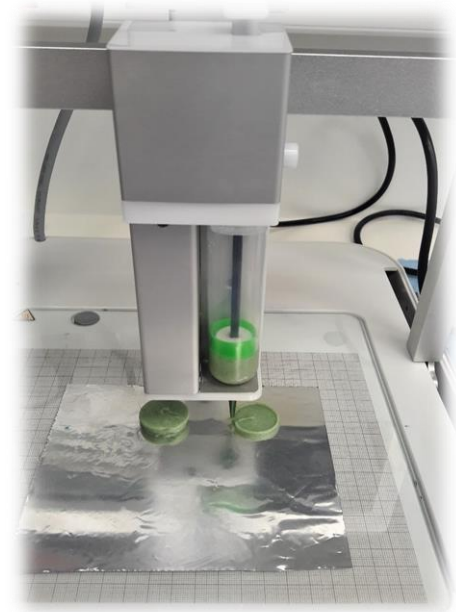


Free Extract



Encapsulated
Extract

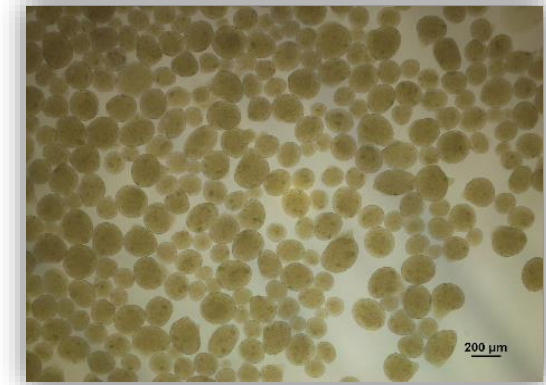
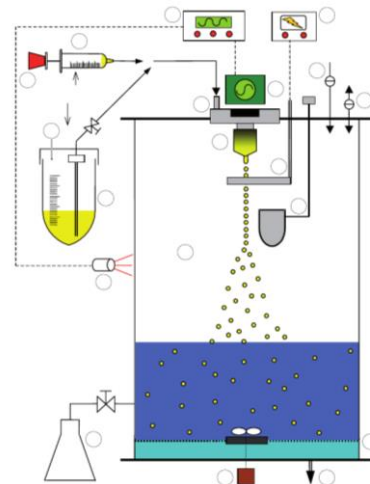
Baked



3D printed functional cookies fortified with *A. platensis*

Encapsulation of the antioxidant extract

Technique: Wet “Prilling by Vibration”



Process parameters

Flow rate = 1.5 mL/min

Frequency = 2000 Hz

Airflow = 0.8 mbar

Amplitude = 2

Charge = 1200 V

Inner nozzle: 150 μm ; outer nozzle: 600 μm

Composition

Matrix: 2% sodium alginate +
8% freeze-dried extract

Gelling solution: 100 mM CaCl_2

3D printed functional cookies fortified with *A. platensis*

Cookies physicochemical characterization

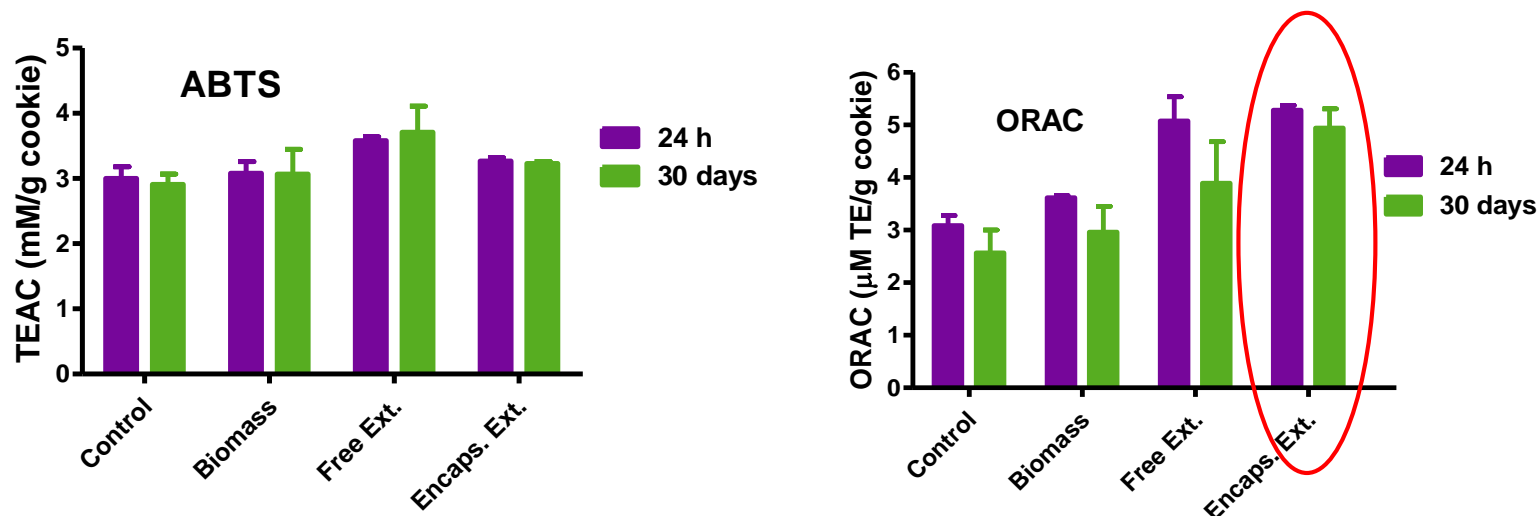


Fig. 2 Antioxidant activity of the 3D-printed cookies over 30 days of storage time.

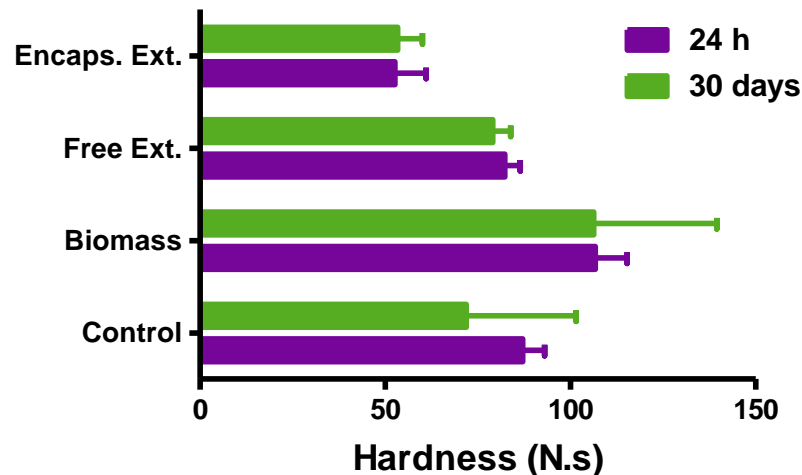
Table 2. Total color variation (ΔE^*) between baked and raw cookie samples and color stability along conservation time.

Total colour difference (ΔE^*)	Raw x Baked	24 h x 30 days
Control	9.71	2.85
Biomass	25.50	2.43
Free Extract	25.29	2.12
Encapsulated Extract	17.47	1.30

3D printed functional cookies fortified with *A. platensis*

Cookies physicochemical characterization

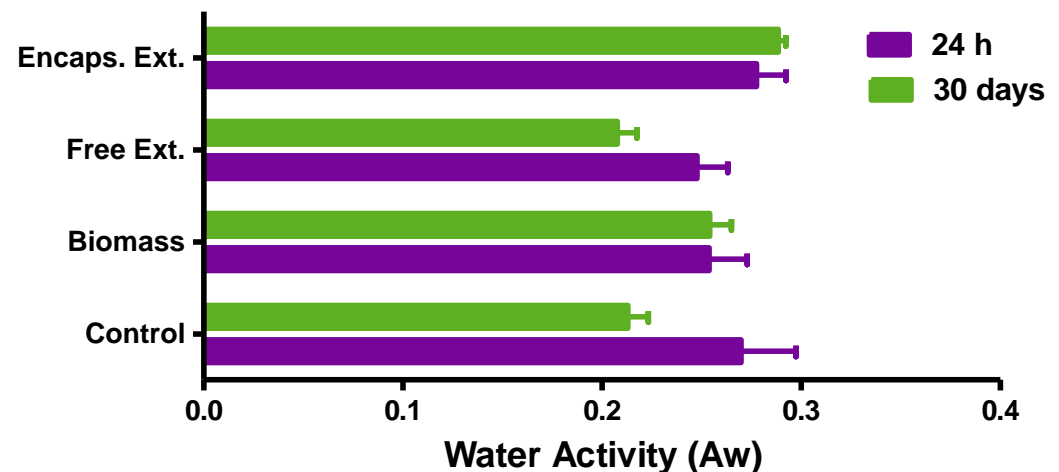
Texture Analysis



The cookies texture, represented by the resistance to penetration or hardness, showed no significant difference over the storage time for all formulations.

■ All cookies presented A_w values below 0.3, indicating high microbiological stability.

Water Activity



- The incorporation of *A. platensis* as a natural ingredient resulted in 3D-printed cookies with an innovative appearance.
- The encapsulation of the antioxidant extract was capable to improve the antioxidant activity and colour stability along the storage time, when compared to all formulations.
- These results revealed the potential of *A. platensis* for the development of a functional, 3D-printable, food-ink.



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Thank you for listening!

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